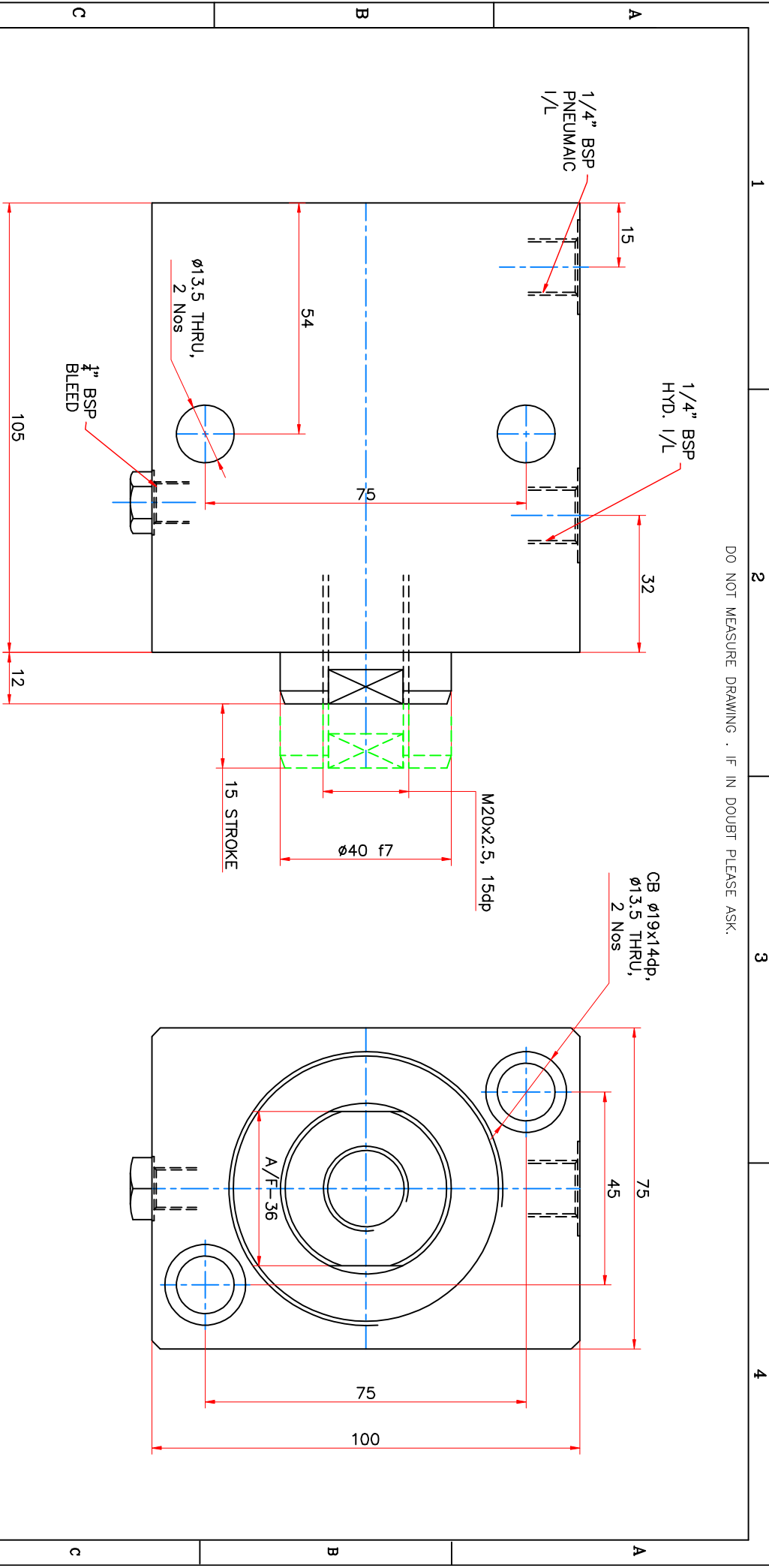



DO NOT MEASURE DRAWING . IF IN DOUBT PLEASE ASK.



All dimensions are in mm unless specified						Unspecified m/c deviations (med to 15 2102)				
TITLE		HYDRAULIC WORK SUPPORT SINGLE ACTING PNEUMATIC FORWARDING					Linear-Length or Diameter			
MODEL		4510-411					Over			
BORE SIZE		ø50	SUPPORT FORCE		1000 kgs			Up to & Inc. TOL		
P.R SIZE		ø40	AT 150 kg/cm²					6 ±0.1 30 ±0.2 120 ±0.3 30 ±0.5 120 ±0.8 315 ±1.2 1000 ±1.2 2000 ±1.2		
STROKE		15	CONTACT FORCE		25kgs			Length of shorter side of angle		
PROJECTION 3rd ANGLE			MIN. OPERATING PR.		100 kg/cm²			Over		
SCALE		NTS	QTY		250 kg/cm²			& Inc. TOL		
MOUNTING		VERTICAL			ALTERATION			6 ±1" 30 ±30" 120 ±20" 315 ±10"		
DRN		RBP	11/01/16					D		
CHKD		RKS	11/01/16							
APPD		RKS	11/01/16							

Note: Remove all sharp corners 1X45° All dimensions are in mm unless specified															
Surface Finish		▽▽▽▽	▽▽▽	▽▽	▽	~									
Ra Value-μ		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
Roughness No.		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
		DRN						RBP		11/01/16					
		CHKD						RKS		11/01/16					
		RKS						RKS		11/01/16					
PRECISION ENGINEERING ACCESSORIES															
PEENYA BANGALORE															
MOUNTING		VENTILATOR		ELEVATION		120	315	±10°							

Note: Remove all sharp corners 1X45°
All dimensions are in mm unless specified

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